



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3247-1
Job Sheet 169512



Part No: D3247-1

Job Qty: 12 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP B 04.10.26 D3247-1 no longer made in-house IPP REV:C 10.12.06 NOW MADE IN HOUSE
DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		12/28/17	0.00	0.00	Start Up Waterjet		OK 17/12/18
100	Waterjet	12 pcs		12/28/17	0.00	1.79	Waterjet1		OK 17/12/18
110	QC	12 pcs		12/28/17	0.00	0.00	QC2 Waterjet-1		OK 17/12/18
120	QC	12 pcs		12/28/17	0.00	0.00	QC8-2		38
130	Brake NC	12 pcs		12/28/17	0.04	0.31	Brake NC 2		DA2-86 SB
140	QC	12 pcs		12/28/17	0.00	0.00	QC5		38
150	HandFinish	12 pcs		12/28/17	0.00	0.45	HandFinish1		28/18/01/15 JSL
155	Powdercoat	12 pcs		12/29/17	0.00	0.26	Powdercoat4		BR 18-01/17
160	QC	12 pcs		12/29/17	0.00	0.00	QC3		38
170	Packaging	12 pcs		12/29/17	0.00	0.00	Packaging3-1	ST 248	AT 18/01/19
180	QC21-SA	12 Ea		12/29/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 155 - START TIME: 2:05 OVEN TEMP: 320° FINISH TIME: 2:35

17135418

JAN 27 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.063	3	261	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 10:51 AM dart.poulin.mario

DART
AEROSPACE
S024386



Angle

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PART NO:
Revision:
Operation:
Change No:

D3247 - 1

Start up Operation

Mfg Date: 12/18/17
Job No: 169512

